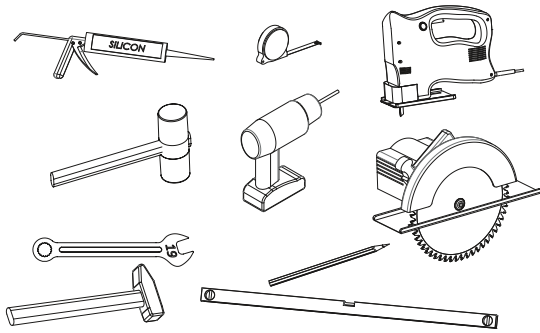
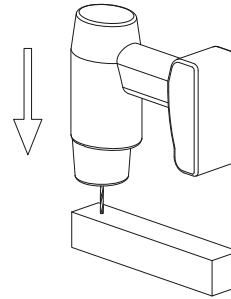
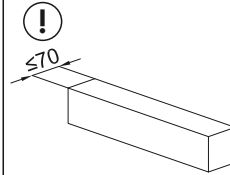


## Assembly manual for sauna 22S2VE and 22S2VD

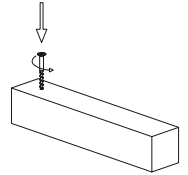
Required tools for sauna installation.



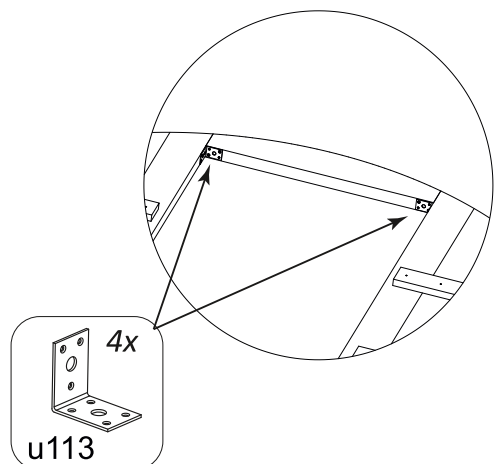
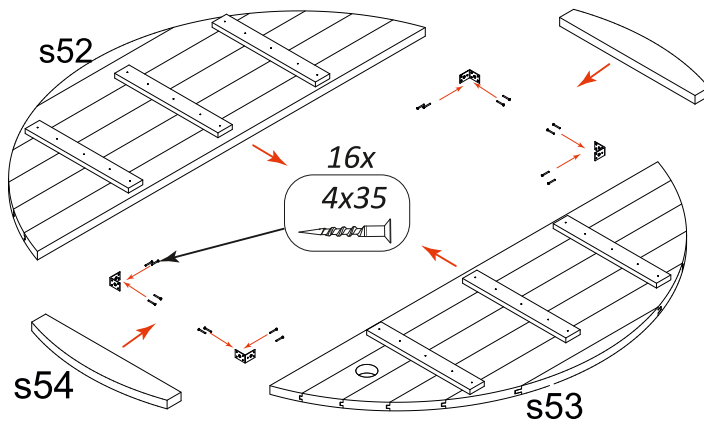
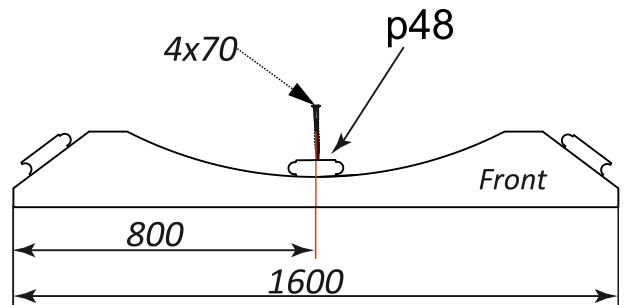
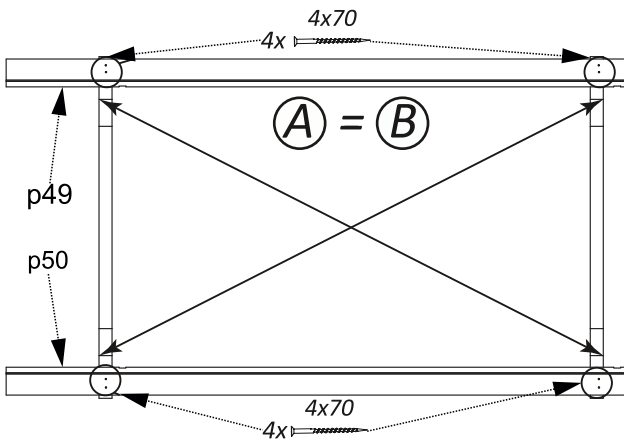
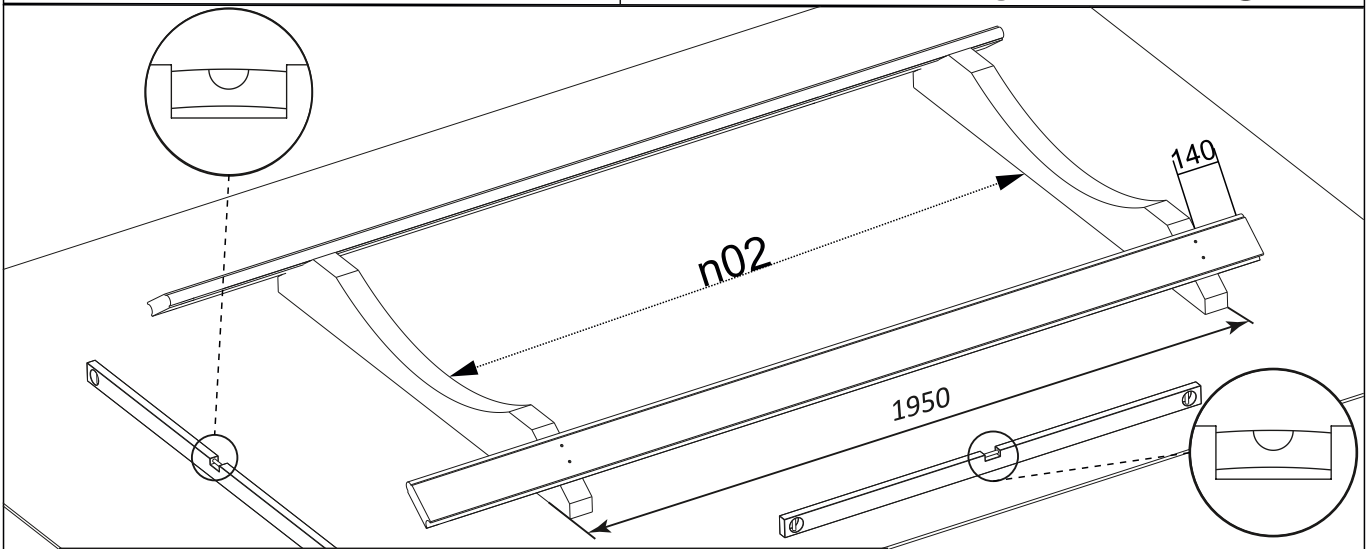
**NB!**

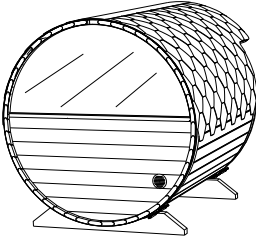
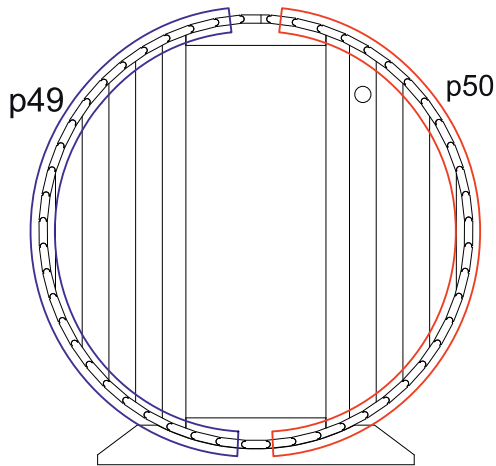
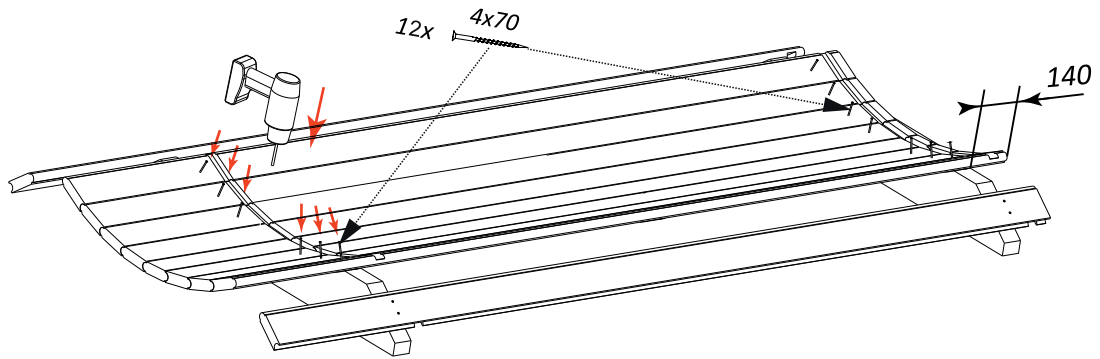


①

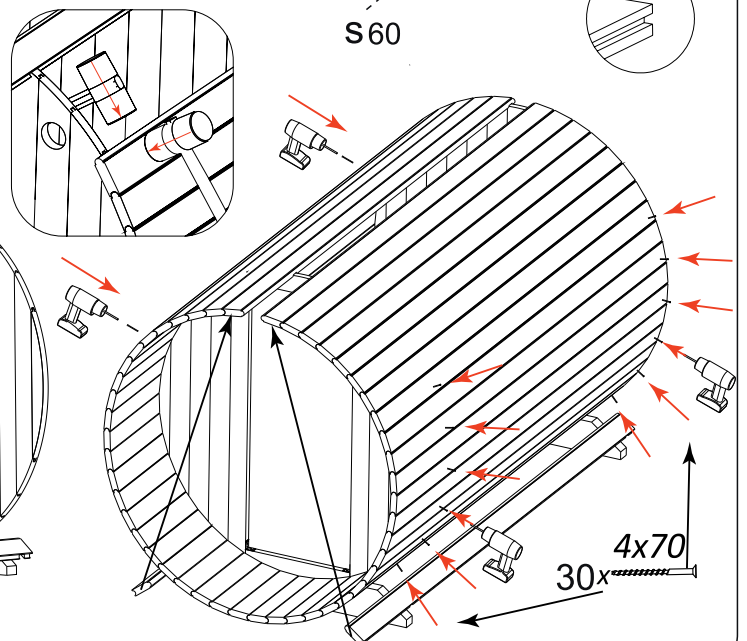
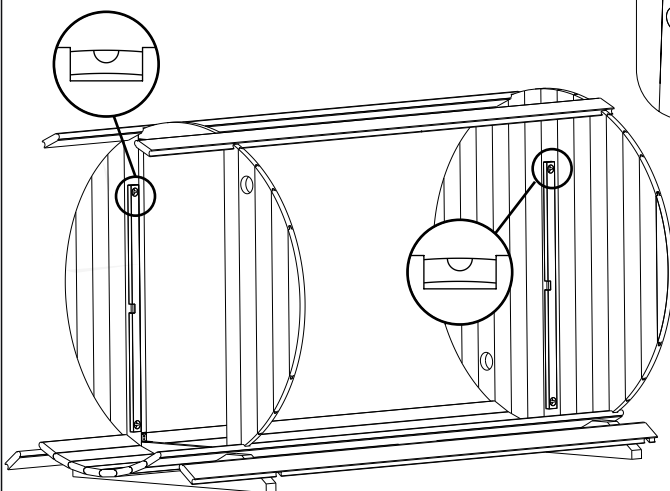
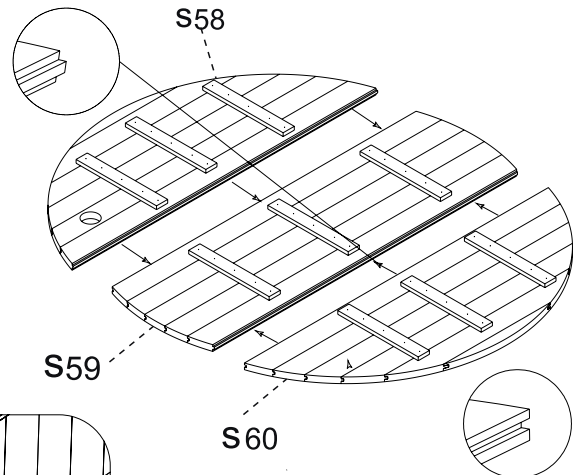
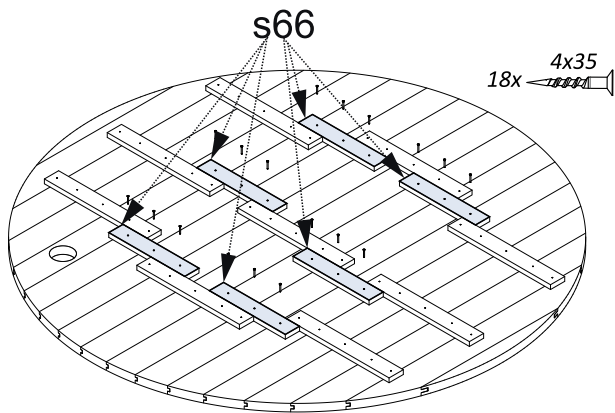


②

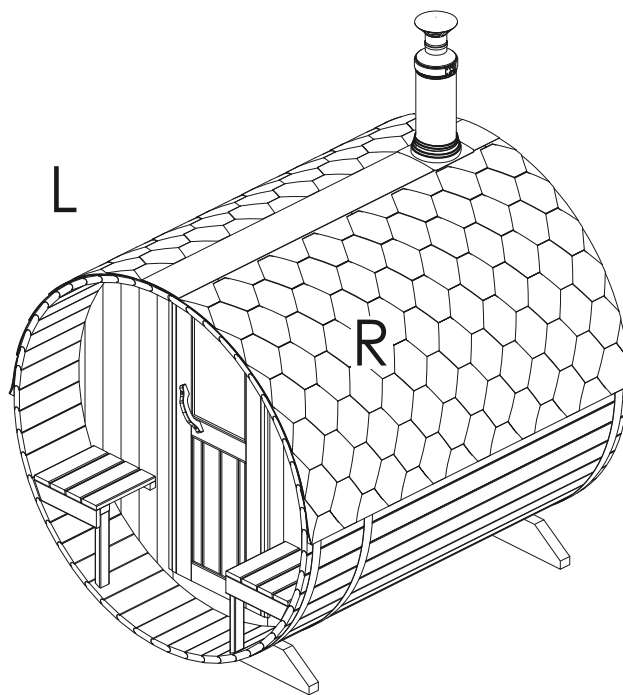
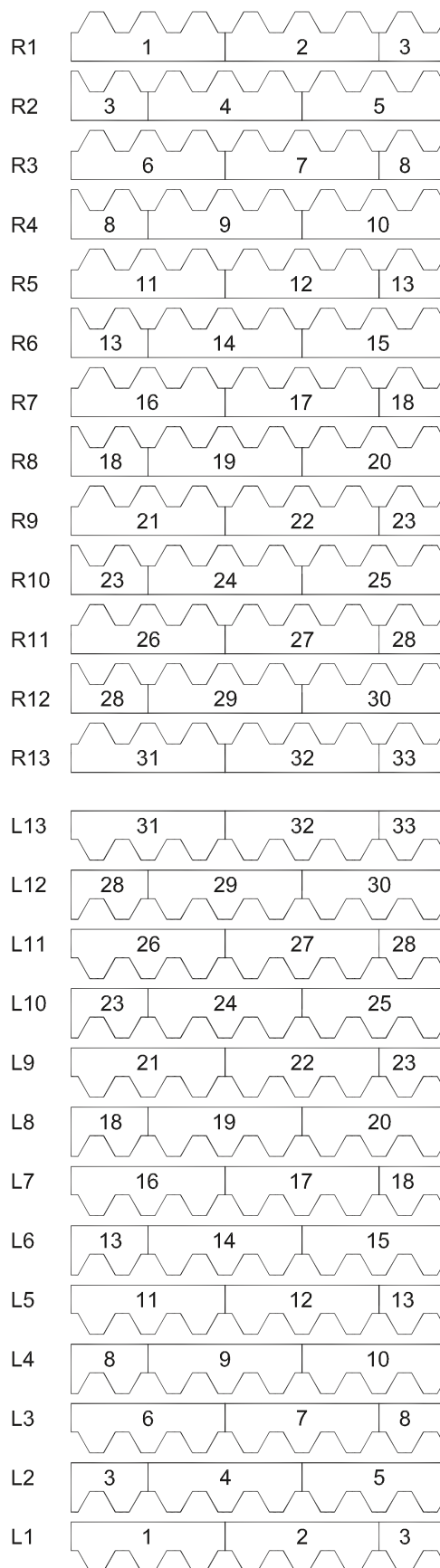


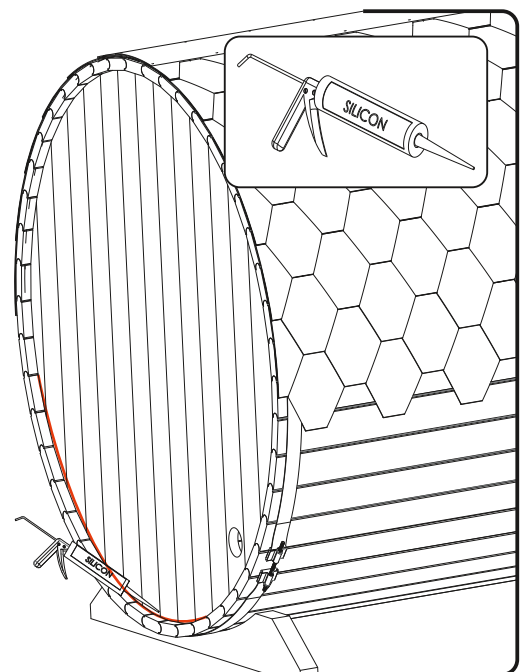
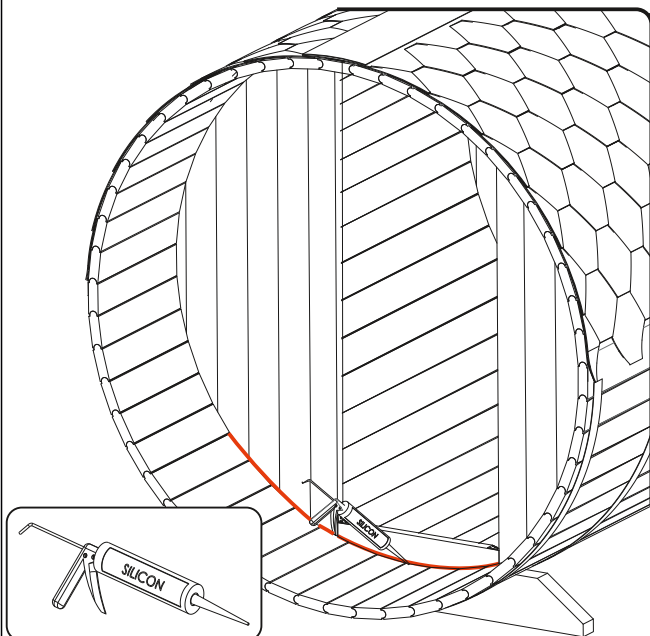
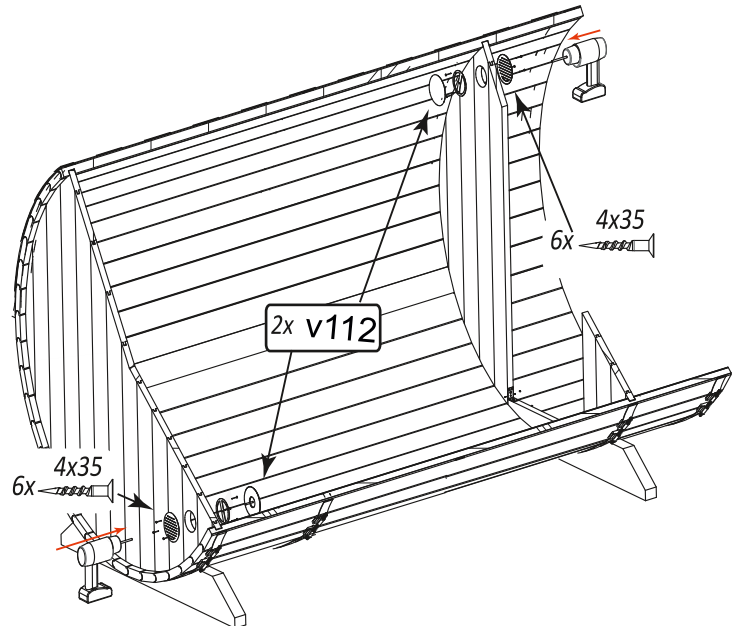
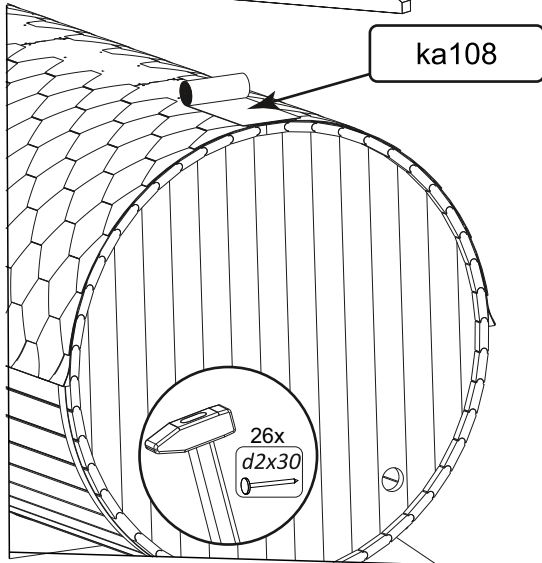
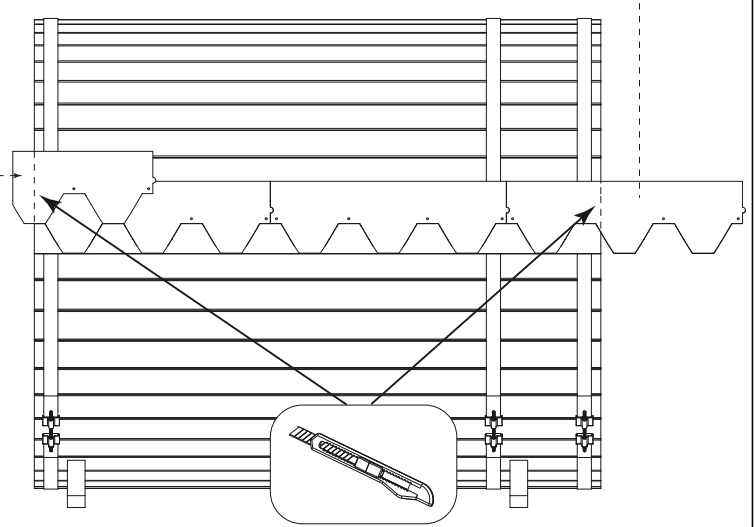
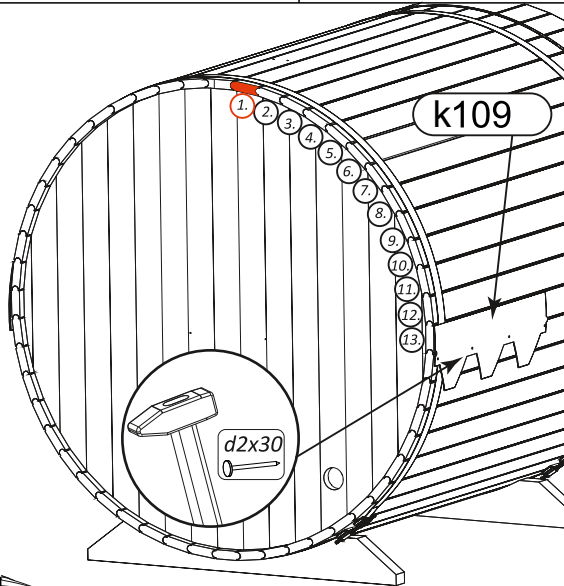


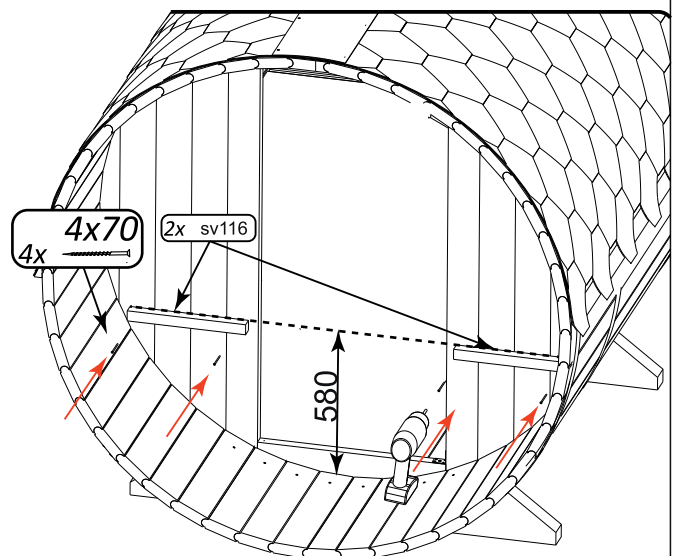
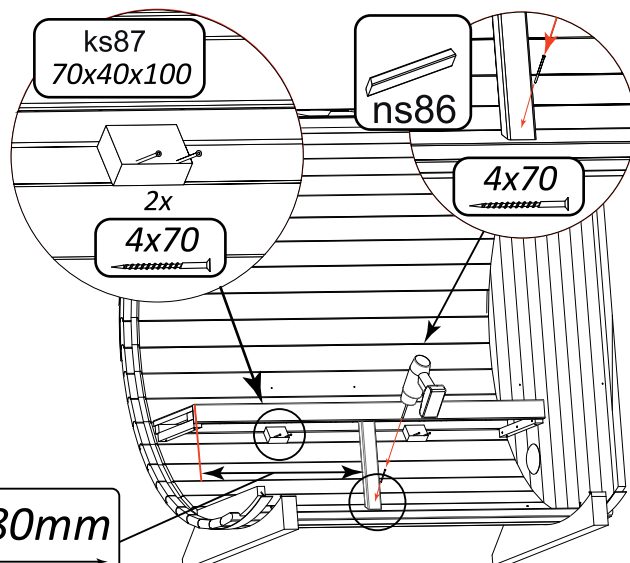
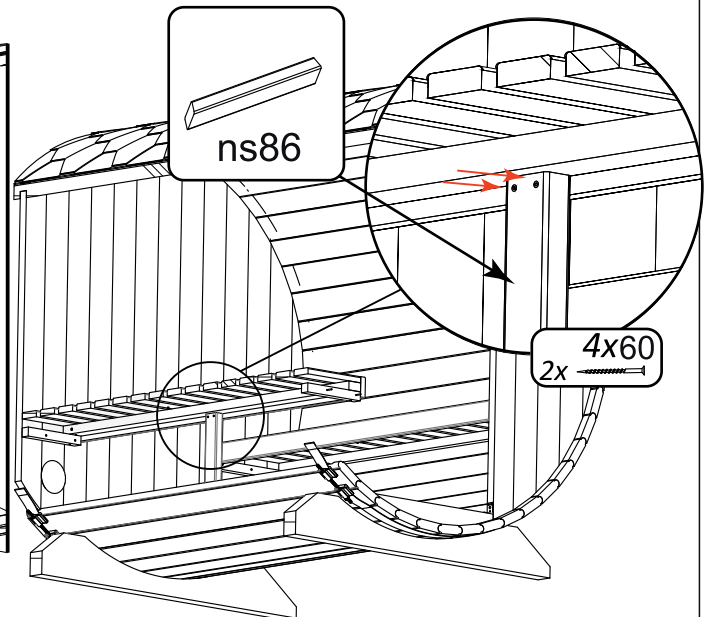
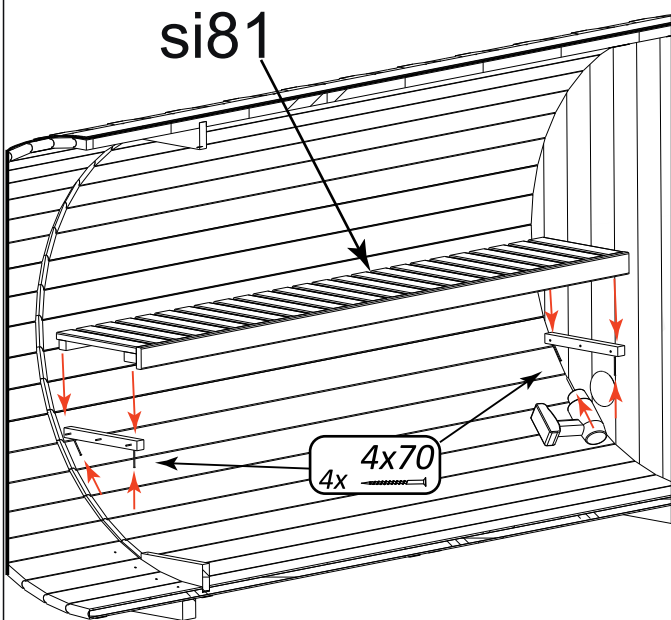
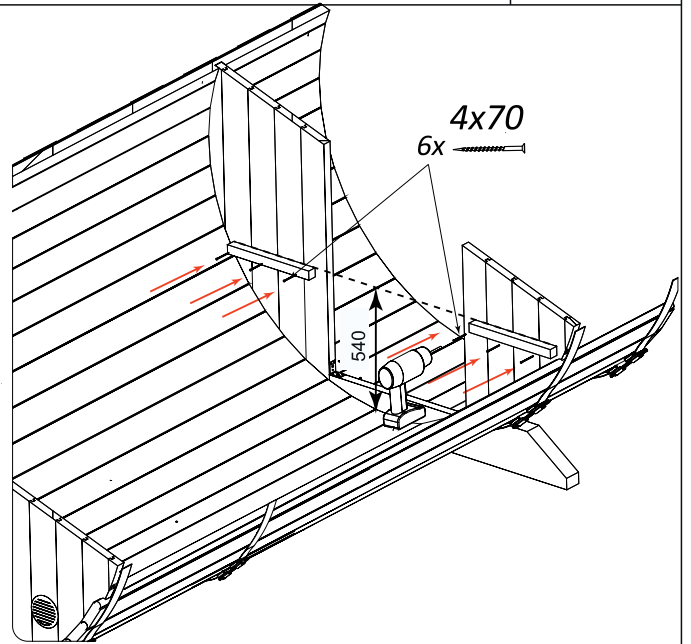
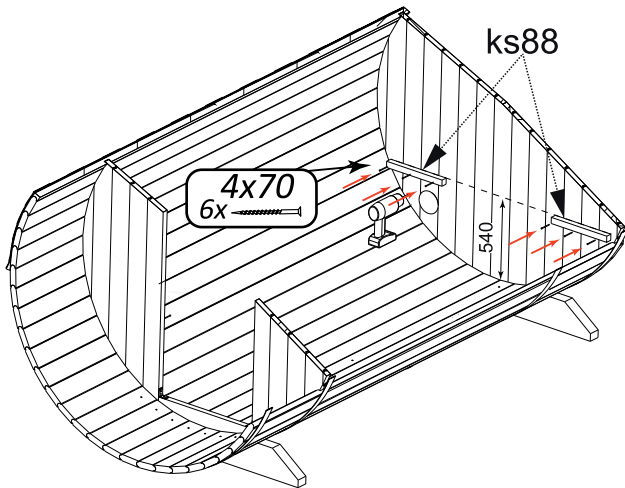
Note! See "Assembly manual for window" for a panoramic window installation

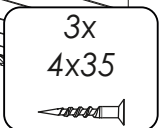
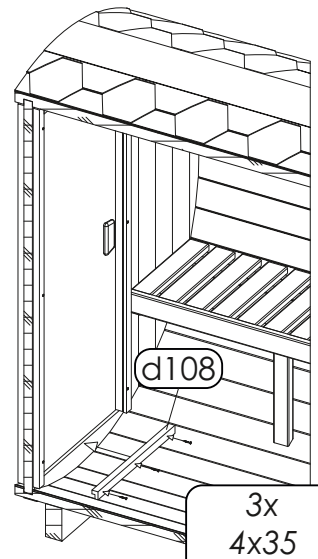
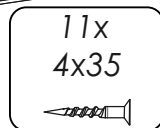
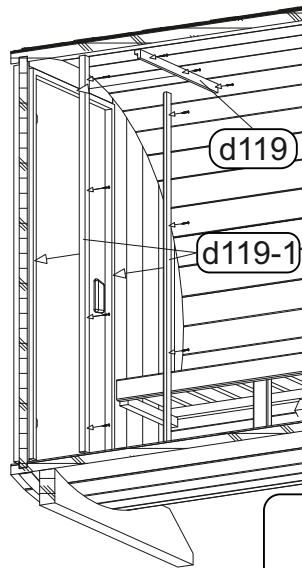
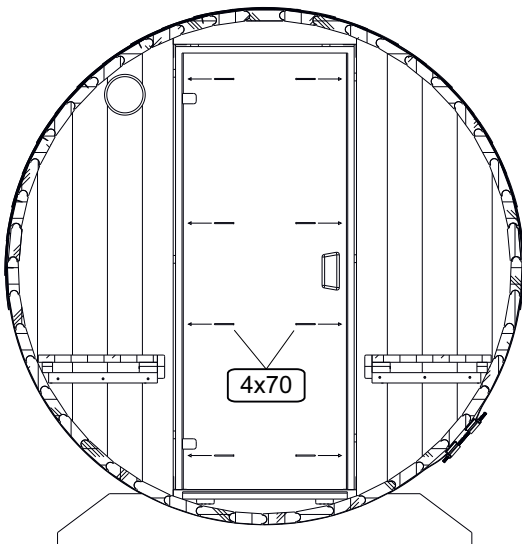
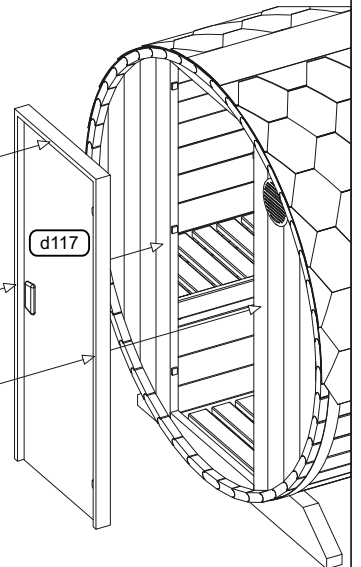
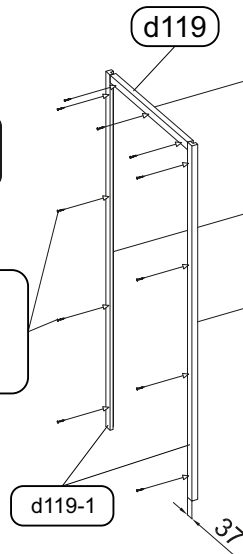
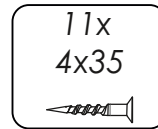
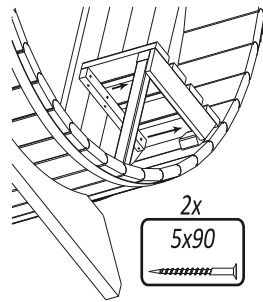
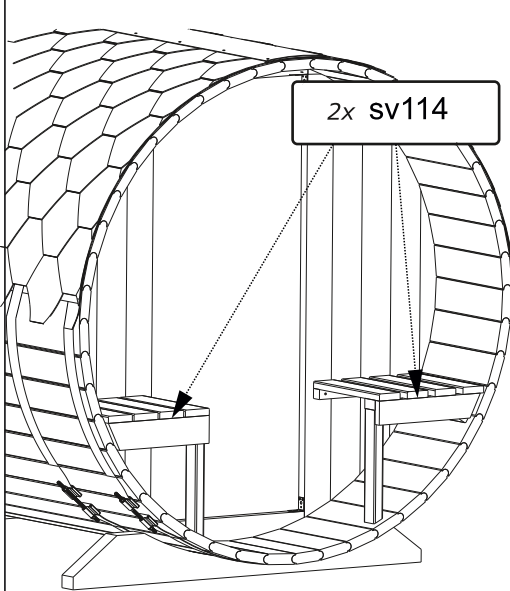
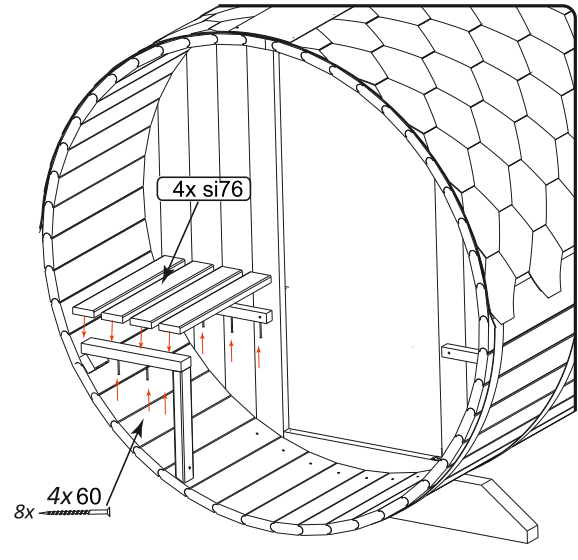
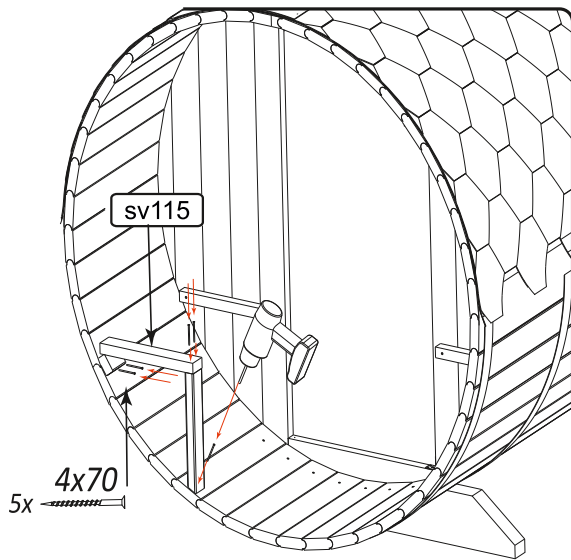











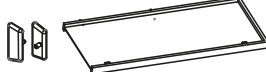
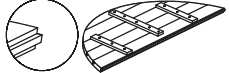

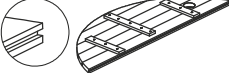

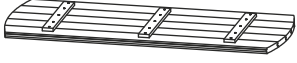

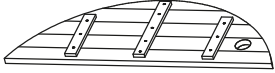

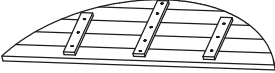


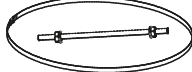





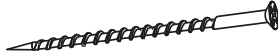





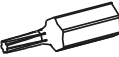





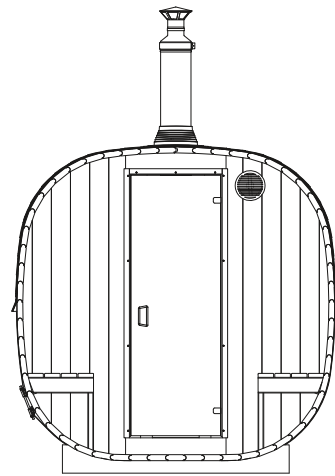
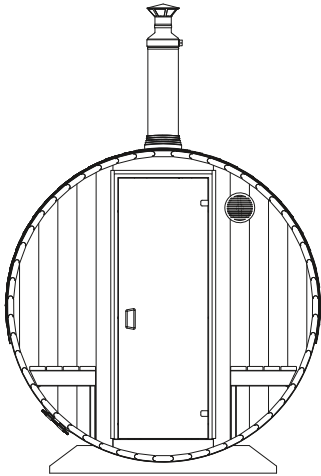




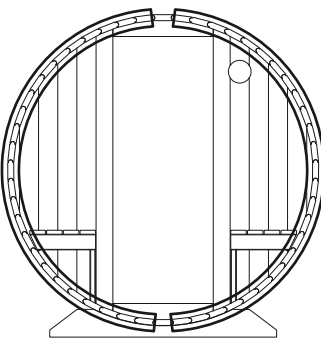




Nr	Size	Qty	Preview	Nr	Size	Qty	Preview
p49	145x41x2390	25		sv116	40x40x445	2	
p50	145x41x2390	25		sv115	70x40x445	2	
p48	145x41x2390	1		sv114	464x110x28	2	
p51	100x41x2390	1		si76	110x28x432	8	
p51-1	45x41x2390	1		d117	1890x707	1	
s58	2029x720	1		ks87	70x40x100	6	
s60	2029x720	1		k109	1000x320	70	
s59	2145x675	1		ka108	L2400	1	
s53	2029x720	1		v112	Set	2	
s52	2029x720	1		u113	50x50x35	4	
s54	708x133x39	2		68	Set, L6930	3	
s66	75x22x400	6			4x70	72	
n02	1600x195x75	2			4x35	95	
ks88	40x40x420	4			5x90	8	
d119-1	37x28x1898	4			4x60	36	
d119	37x28x655	2			2x30	340	
d108	37x28x610	1			t15,t20,t25	1	
ns86	70x40x447	4					
si81	1830x488	2					



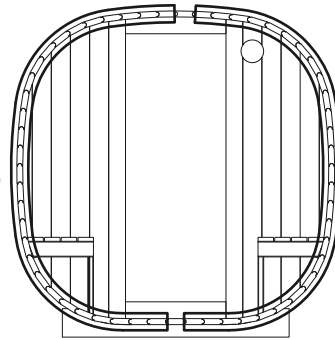
25x  
p49



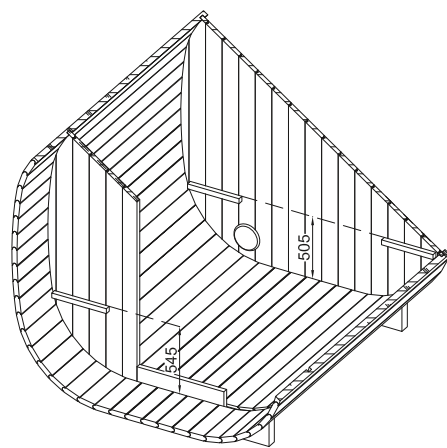
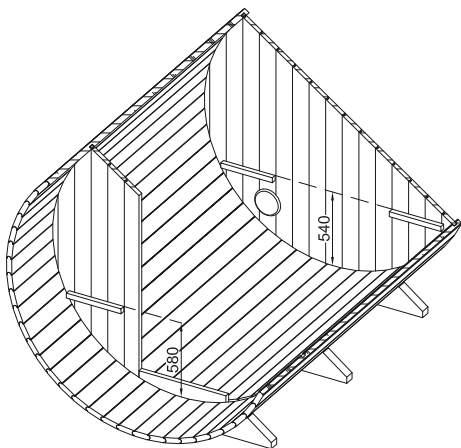
25x  
p50



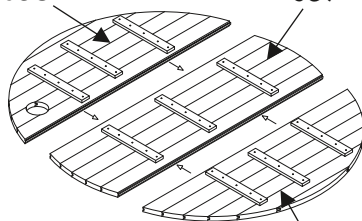
28x  
p49



27x  
p50

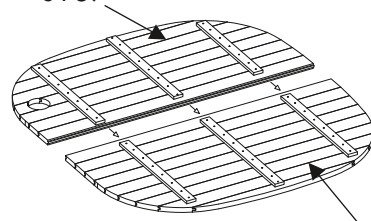


s58




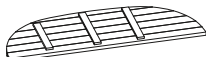





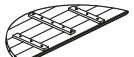

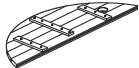




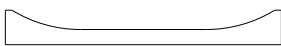



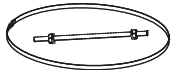
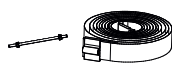


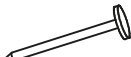
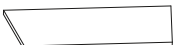



s60

s167



s168

Round variant			Square variant			
Nr	Preview	Qty.	Nr	Preview	Qty.	Dimensions
p49		25			28	145x41x2390
p50		25			27	145x41x2390
s52		1	sqw1		1	746x40x2152
s53		1	sqw2		1	746x40x2152
s54		2	sq1 + sqw3	 + 	1+1	140x40x708
s58		1	s167		1	1030x40x2165
s60		1	s168		1	1165x40x2165
s66		6	s169		3	68x19x540
n02		2	n151		2	200x75x1600
ns86		4	ns86s		4	70x40x475
k109		70			74	1000x320
68		3	68s		3	L7600
4x35		95			75	
4x70		72			80	
2x30		340			362	
sv114		2	sv114s		2	464x110x28